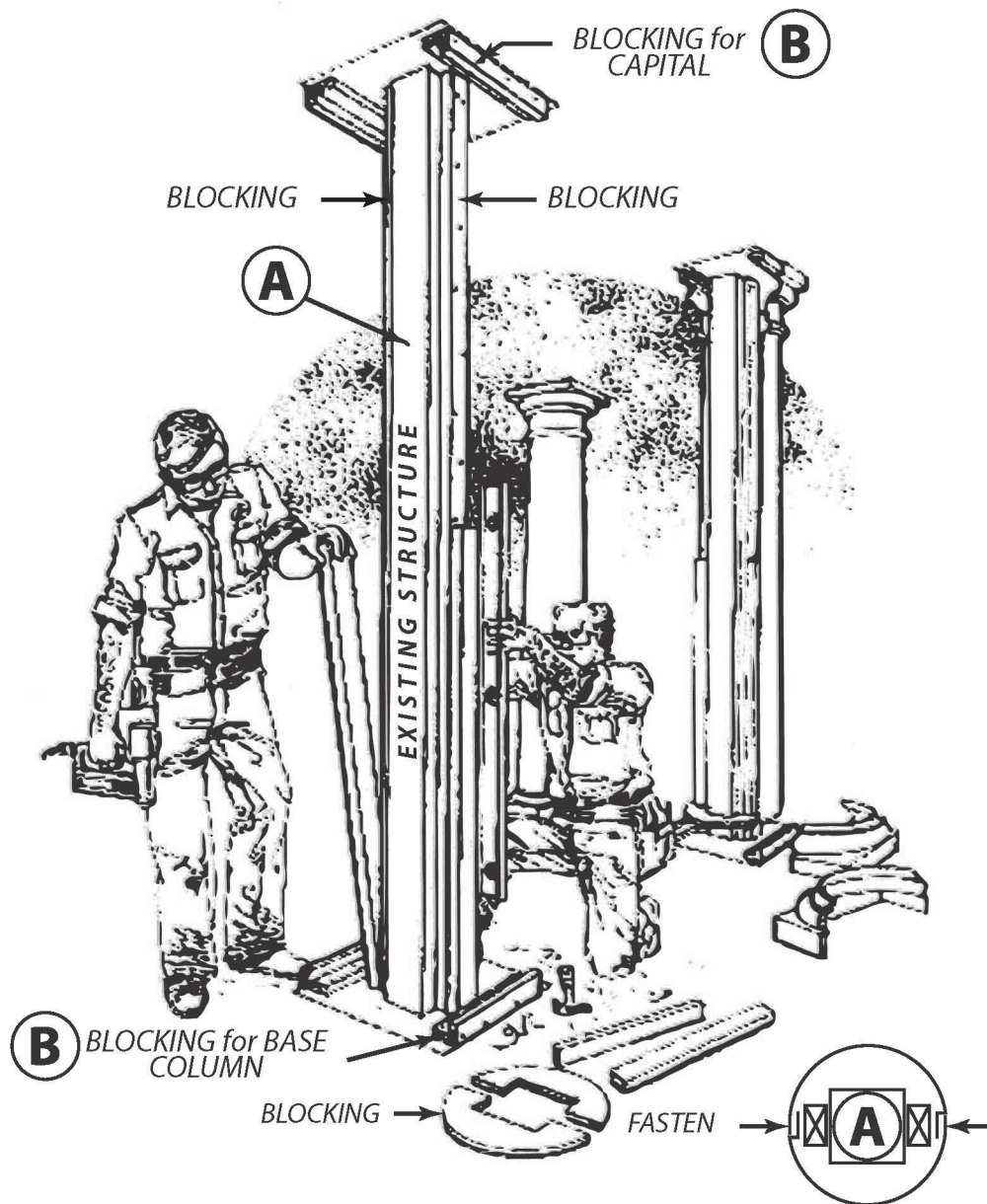


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FRP COLUMN COVER

INSTALLATION INSTRUCTIONS



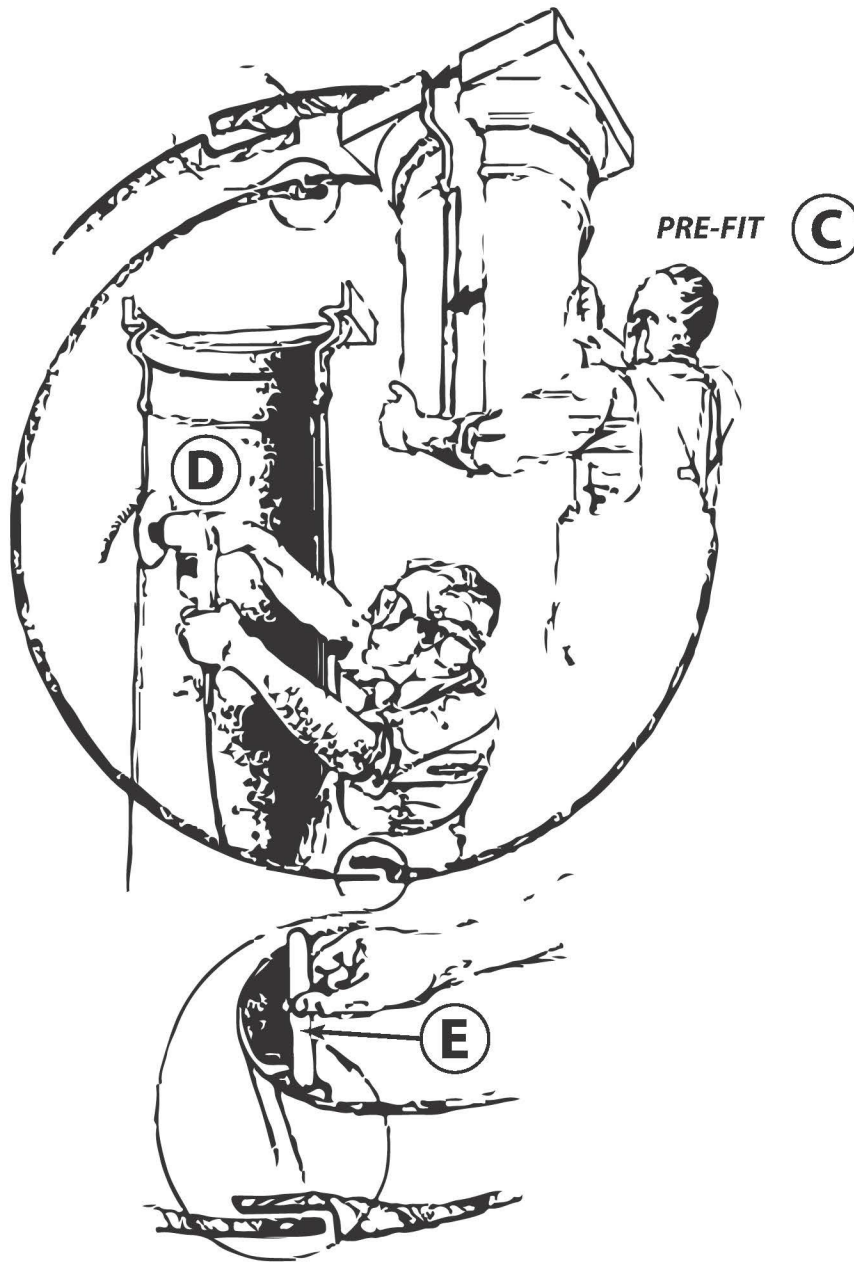
INSTRUCTIONS

- (A)** Lock out from existing (or new) vertical structure for attachment of both column halves at seams. Ensure blocking is plum and level.
- (B)** Blocking Cap & Base use instructions 2 & 3 from column Installation Instructions.

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FRP COLUMN COVER

INSTALLATION INSTRUCTIONS



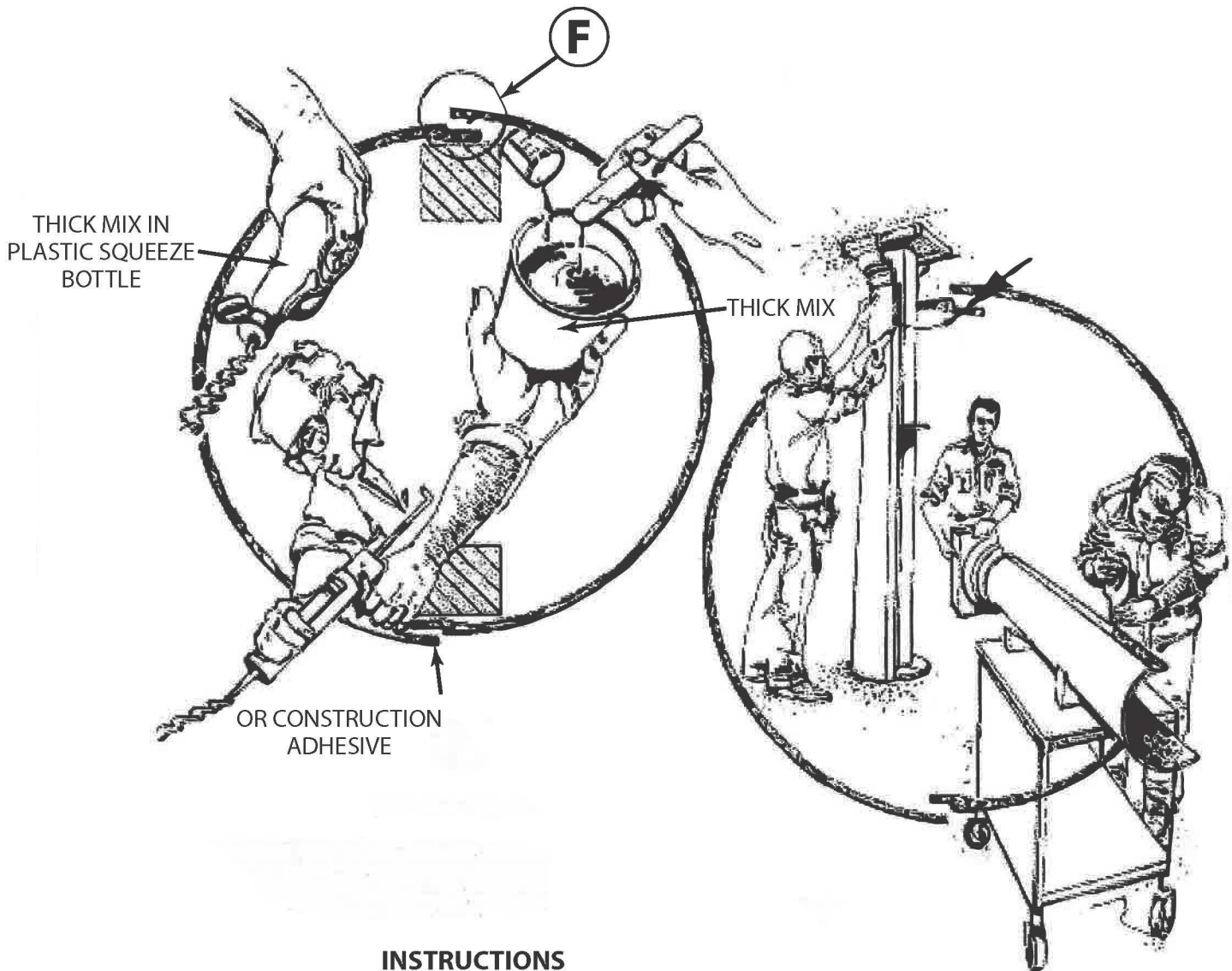
INSTRUCTIONS

- (C)** Pre-fit both halves of the column blocking to insure proper fit.
- (D)** If material is too thick, unfinished side can be easily grinded or sanded down to proper fit over lap joint.
- (E)** If material appears to thin, preparer to shim so surface fit plumb.

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FRP COLUMN COVER

INSTALLATION INSTRUCTIONS



INSTRUCTIONS

- F** Prior to fastener attachment & final assembly the following steps are recommended:
1. Predrill & countersink holes according to type of fastener being used.
 2. You may either use construction adhesive or Royal Corinthian, Inc. supplied Thick Mix (see Catalyst Chart below), applied with plastic squeeze bottle.
 3. Fasten first column cover half with either screws or pop-rivets to blocking per previous instructions.
 4. Mixing Catalyst Instructions

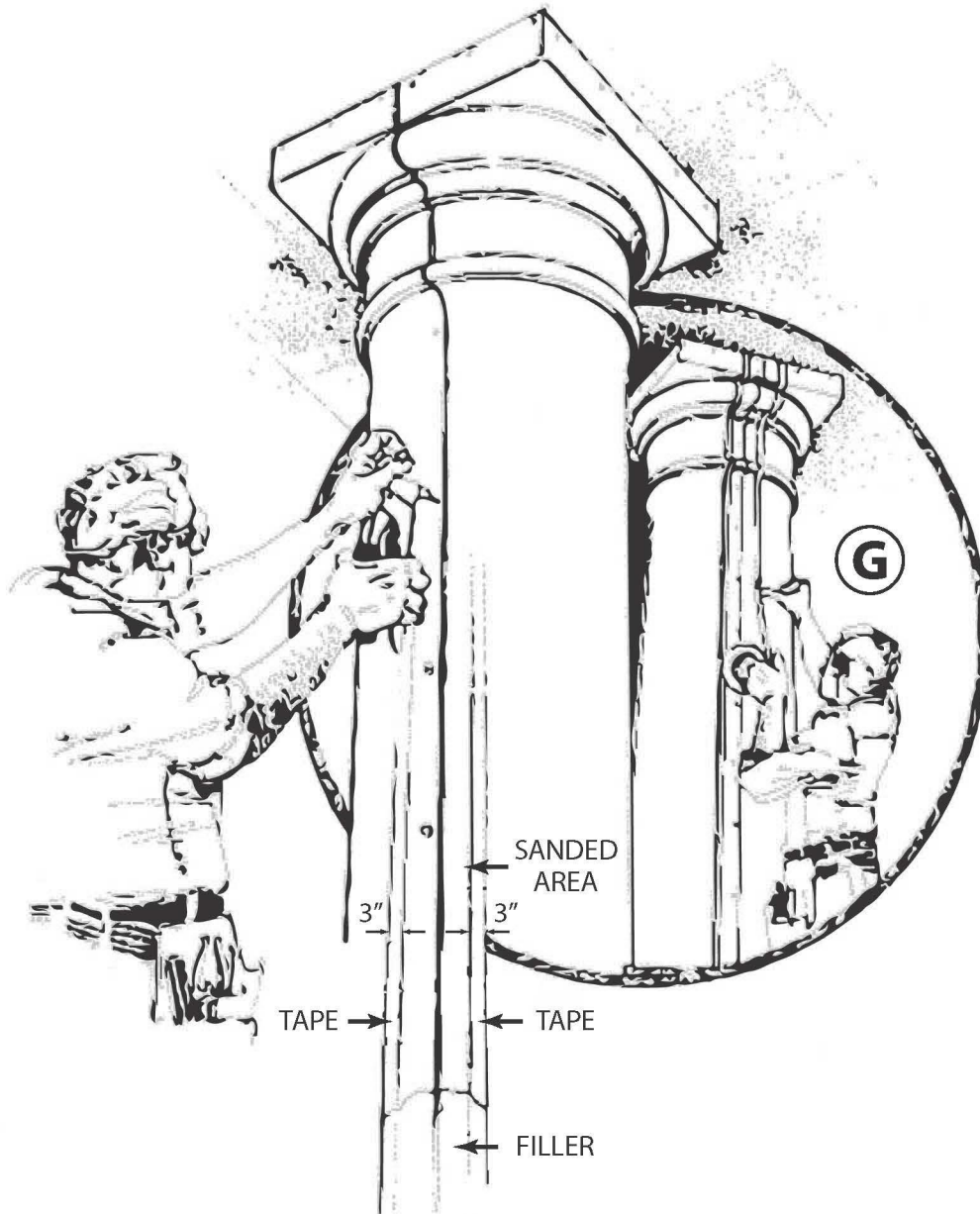
Add 7-1/2 cc or 1/4 oz. to each pint of thickmix. Stir thoroughly (you should have 20-30 minutes before cure time), if thickmix cures too fast, put less catalyst in the mix. If you wish to accelerate curing, add a small additional amount to the mix.

5. Apply Thick Mix or construction adhesive to seams of both installed & uninstalled halves.
6. Upon fastening both sections wipe off excess thickmix/adhesive.

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FRP COLUMN COVER

INSTALLATION INSTRUCTIONS



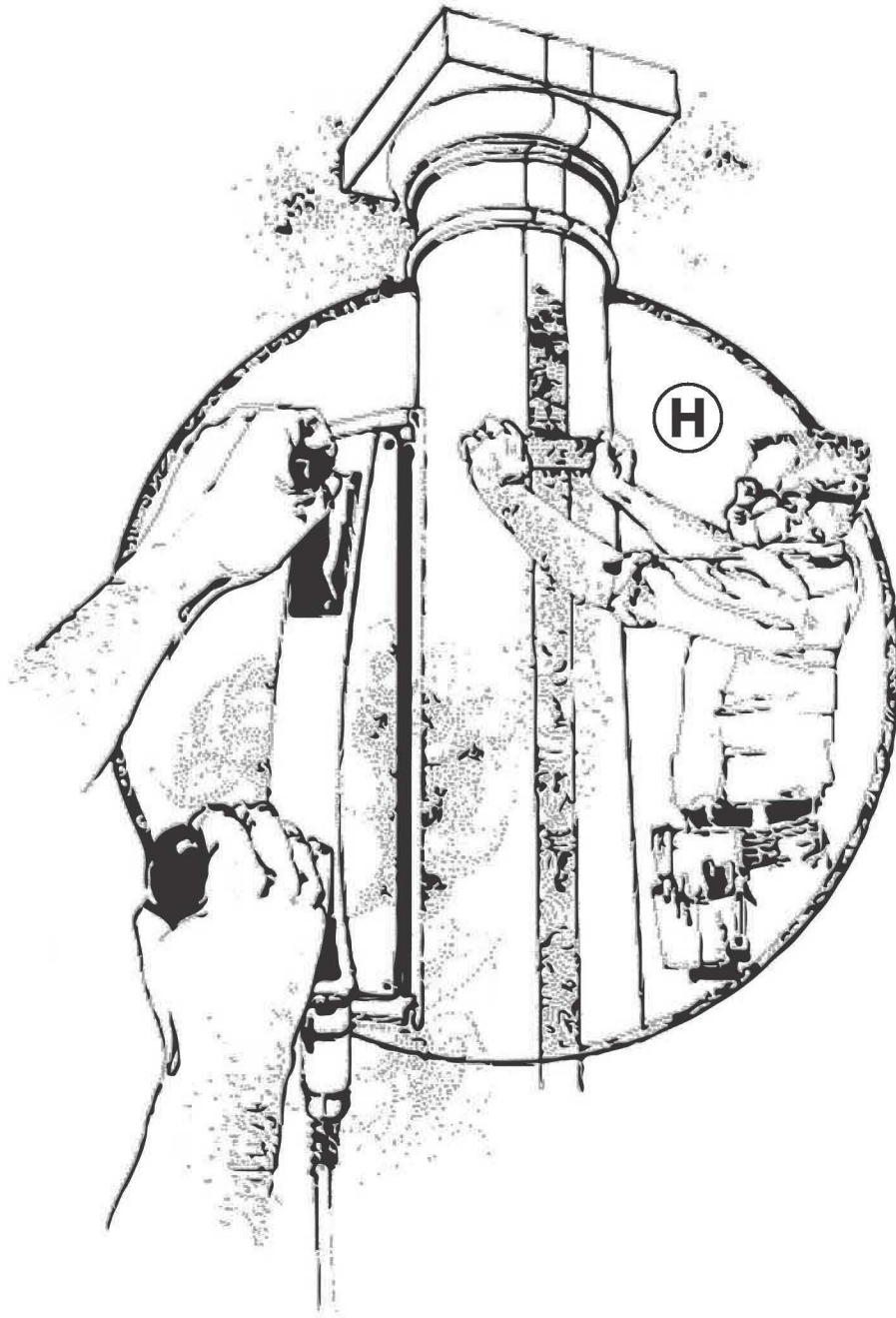
INSTRUCTIONS

- G** 1. Quickly position remaining column half, (shim laps at this point, if necessary) then fasten. Clean off excess Thick Mix with acetone. Repeat the previous steps to install column base.
2. Sand the columns approximately two (2) inches on each side of the joint, using grade #200 sandpaper. Apply masking tape vertically on the columns two (2) inches on each side of the joint and apply a thin layer of polyester body filler over the Joints and rivets.

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FRP COLUMN COVER

INSTALLATION INSTRUCTIONS



INSTRUCTIONS

- H** Remove tape and feather body filler into the columns.

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FRP COLUMN COVER

INSTALLATION INSTRUCTIONS



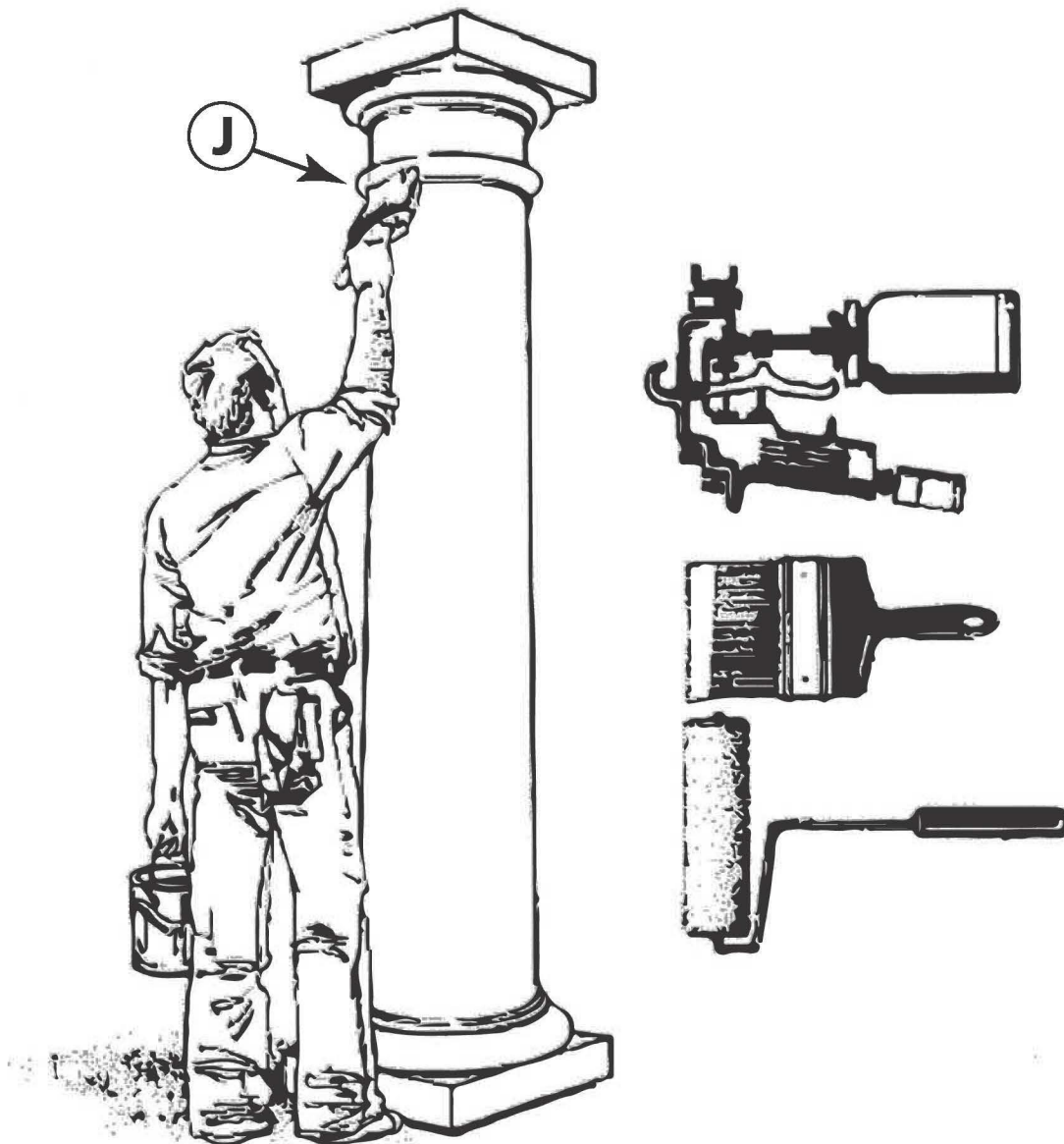
INSTRUCTIONS

- I** Sand smooth and prime the body filler sections of the columns. You are now ready for the final finishing coat. Scuff entire column with scotch brite pad to prepare for painting.

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FRP COLUMN COVER

INSTALLATION INSTRUCTIONS



INSTRUCTIONS

J The following steps are recommended when preparing the FRP Columns for paint:

1. Wipe down the column covers with a wax/grease remover.
2. Lightly sand the column cover with sandpaper 200-400 grit or scotch brlte.
3. Wipe with clean cloth.
4. Prime column covers if you are using a water based paint It is not necessary to prime other paints.
5. Make sure the areas that have patch & body work are primed prior to painting.
6. Paints recommended for column covers:
 - Oil Base, Exterior House Paint
 - Urethane (1 or 2 Paint System)
 - Acrylic Urethane (water solvable)

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FRP COLUMN COVER

INSTALLATION INSTRUCTIONS

