Synthetic Stone Columns

SECTION 06 61 00
&
SECTION 04 72 00

RoyalStone™ Synthetic Stone Columns

Synthetic Stone Composite Columns
Architectural Specifications

1.1 General

1.2 Description:

A. Columns shall be Royal Corinthian RoyalStone™ polymer stone columns or column covers.
B. Column color (Select One): White, Cliffside Gray, Limestone, Sandstone, Off-White, Cream or Custom Color Match. Paint-grade also available.
C. Column texture (Select One): Stonetex Textured Finish, Smooth Finish, or Coral Finish (coral finish has actual coral aggregate mixed into the matrix).
D. Column Style (Select One): Round Tapered, Round Non-Tapered, Square Tapered, Square Non- Tapered, Round Non-Tapered Rope, Barrel, Greek Doric, or Custom.
E. Column Style continued (Select One): Plain, Fluted or Recessed Panel.
F. If selected columns are fluted, flutes will terminate " above the base (not all alterations are possible).
G. Select Cap style: Tuscan, Round Tuscan, Doric, Round Doric, Roman Corinthian, Roman Ionic, Temple of the Winds, Scamozzi, Box, Craftsman, or Other (Depending on shaft not all styles are available).
H. Select Base Style: Tuscan, Round Tuscan, Doric, Round Doric, Attic, Round Attic, Box, Craftsman, or other. (Depending on shaft not all styles are available).
I. Filler material (Select One): General purpose or ASTM E 84-01 Class A rated.
J. Column Bottom Shaft Diameter or Width: As drawn.
K. Column Overall Height: As drawn.

1.3 Submittals

A. Submit Royal Corinthian literature and shop drawings if required.
B. Submit sample of column shaft cross-section if required.
C. Field samples shall be capable of being incorporated into the actual construction.

D. Submit color sample for custom color match.

1.4 Warranty

A. The columns shall be guaranteed in writing against defects of materials or workmanship for a period of 5 years to the original owner.
B. Columns must be installed following Royal Corinthian guidelines.

1.5 Verification of Design

A. The components incorporated into the drawings show dimensions and styles chosen to accomplish the Architect's intended aesthetic result and to conform to the building's configuration in both form and function. The contractor shall verify that all components to be provided by Royal Corinthian for the work of this section will fit the building's structural elements and meet the visual design criteria on the drawings without materially altering profiles and alignments.
B. Any additional support or backing components shall be provided by the installing contractor as part of the work of this section.

2.1 Products

2.2 Acceptable Manufacturer

A. Royal Corinthian
603 Fenton Lane
West Chicago, IL 60185
T. 888-265-8661 F. 888-344-2937
royalcor@royalcorinthian.com
www.royalcorinthian.com
B. Substitutions: Not permitted.

2.2 Resin and Filler Materials

A. Polyester resins shall be general purpose. The resin will be flame retardant polyester resin designed for use in the roto-cast method.
B. Filler material shall be General Purpose or ASTM E 84-01 Class A rated.
C. Final ratio of materials shall consist of polyester resin, pigment, and filler.
D. Shaft thickness shall be 3/8" to 2" depending on size.
E. Allowable Tolerances
    1. Wind Load Resistance:
        a. Synthetic stone components when installed shall resist wind loading.
        b. Minimum wind loading requirements as per standard building code.
    2. Dimensional Tolerances of Finished Units
        a. (1) Dimensions 10' or under: +/- 1/4".
        (2) Dimensions 10' to 20': +/- 1/4".
        b. Out of Square: 1/8" per 6.'
        c. Shaft height: up to 1" taller than nominal unless cut to OAH specified.
        d. Column diameters and widths are nominal

3.1 Execution

3.2 Delivery

A. Deliver materials in original packages, containers, or bundles bearing brand name & identification of manufacturer or supplier. Customer to unload and store materials onsite under cover and in manner to keep them dry, protected from weather, direct sunlight, surface contamination, corrosion, and damage from construction traffic and other causes. Split Columns shouldn't be stored for longer than 7 days.
B. Handle materials and products to prevent damages to edges, ends, or surfaces
C. Column components shall be protected from dirt, rain (other elements,) and damage prior to and during installation.
D. Water and/or dirt should not be allowed to get trapped between the protective shrink wrap and column components.

3.3 Installation

A. Follow manufacturers detailed installation guidelines. They are available online or by request.
B. Recommend Caulk for all joints is a high end construction adhesive that is flexible and matches the product in color and texture if available.
C. Protect column finish during storage and installation.